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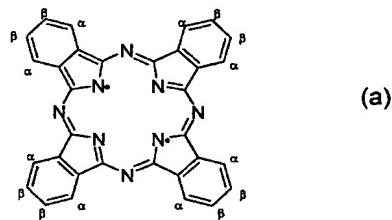
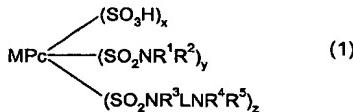
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- (71) Applicant (for all designated States except US): AVECIA LIMITED [GB/GB]; Hexagon House, Blackley, Manchester M9 8ZS (GB).
- (72) Inventor; and
- (75) Inventor/Applicant (for US only): PATEL, Prakash [GB/GB]; P.O. Box 42, Hexagon House, Blackley, Manchester M9 8ZS (GB).
- (74) Agents: MORPETH, Fraser, Forrest et al.; Avecia Limited, Intellectual Property Group, PO Box 42, Hexagon House, Blackley, Manchester M9 8ZS (GB).
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(54) Title: PHTHALOCYANINES AND THEIR USE IN INK-JET PRINTERS



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(57) Abstract: A mixture of phthalocyanine dyes of Formula (1) and salts thereof: Formula (1) wherein: M is Cu or Ni; Pc represents a phthalocyanine nucleus of formula (a); Formula (a) L is optionally substituted C₁₋₂₀alkylene, alkyenylene or alkynylene, optionally interrupted by -O-, -NH- or -S-; R¹, R², R³ and R⁴ independently are H or optionally substituted C₁₋₄alkyl; R⁵ is H or an optionally substituted hydrocarbyl; or R⁴ and R⁵ together with the nitrogen atom to which they are attached represent an optionally substituted aliphatic or aromatic ring system; x is 0.1 to 3.8; y is 0.1 to 3.8; z is 0.1 to 3.8; the sum of (x+y+z) is 4; and the substituents, represented by x, y and z, are attached only to a n-position on the phthalocyanine ring. Also novel compositions and inks, ink-jet printing processes, printed images and cartridges.